

**ENGINEERING CHANGE NOTICE**  
**DART AEROSPACE LTD**

mPP

Date:	20.03.12	Job No.:	Sustaining Redbarn	ADR Yes/No:	N	ADR Date:		ECN #:	2020 534
Product No.:	RBE350A94-37000-c			Created By:	SAD	Approved By:			
Product Name:	Swashplate Immobilizing Tool Adjustable Brace			Checked By:					

**Reason for Change:**

No Change required

**Documents Released:**

Release RBE350A94-37000-C Rev 6

**IF APPLICABLE:**    NCR: \_\_\_\_\_ PAR: \_\_\_\_\_ CAR: \_\_\_\_\_ CIR: \_\_\_\_\_ URF: 19-961

**PAPERWORK UPDATE**

**PARTS MUST COMPLY**

**PREVIOUS PARTS SATISFACTORY**

#	Quality Assurance / Customer Support Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Airbus	N			
3	Notify Leonardo	N			
4	Manufacturing Licensing Agreement Update	N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
5	Required Documents/Drawings/Item ID's Under Review (URF)	N			
6	Update Master Document List (MDL)	N			
7	Update Document Record (DR)	N			
8	Update Product Compatability Matrix	N			
9	Notify TC / FAA of Change (eg. ICA, 8110-3)	N			
10		N			

#	Document Control Actions	Reqd	Resp	Notes	Complete
11	Move / Update Electronic Files / Design Journal	N			
12	Update Product Specification Files (Bluefiles)	N			
13	Update Approved/Preliminary Dwg PDF Files	N			
14	Update Product Development Summary (STC applications)	N			
15	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	N			
17	Update / Verify Authorized Release Certificate Database	N			
18	Create / Update Change Record Form / Item Card Database	N			
19	Create / Update Packaging Process Plan (PPP)	N			
20	Red Decals required on Packaging Process Plan (PPP)?	N			
21	Update Controlled Supplier Documents (Qpulse) Database	N	MG		
22	Update Grey Project Binder / Electronic Project Folder	N			
23	Update D-Part / M-Drawing / DSI / DEO Master Binders	N			
24	Update "Royalty Paid to" attribute (Parts sold under Dart USA STC's)	N			
25		N			

**Description / Action:**

Release all stock from Quarantine

Activate parts in PLEX

Close URF 19-961 ~~mod.~~ 20.03.13

See Attached *g*

3-13-2020

ECN Verified & Complete: \_\_\_\_\_

Date: \_\_\_\_\_

**Jennifer Renwick**

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**From:** Jennifer Renwick  
**Sent:** Friday, March 13, 2020 9:38 AM  
**To:** Serge Carriere; Valerie Miller  
**Cc:** Linda Lacelle; Patrick Duval  
**Subject:** FW: ECN 20-534  
**Attachments:** ECN20-534.pdf

Hi Guys,

As per ECN attached, please remove the below from quarantine.

Part Number	Operation Number	Operation	Container No	Job	Master Unit Number	Quantity	Weight	Serial No/Bat
RBE350A94-3700-C-01	190	QC 21 - SA	S196335	R197342		3 pcs	0	S19116
		<b>Operation Totals:</b>		1		3	0	
		<b>Part Totals:</b>		1		3	0	
								<b>Part Number: RBE350A94-3700-C-03 R</b>
RBE350A94-3700-C-03	210	QC 21 - SA	S206507	194562		1 pcs	0	S20650
		<b>Operation Totals:</b>		1		1	0	
		<b>Part Totals:</b>		1		1	0	
								<b>Part Number: RBE350A94-3700-C-05 Rev</b>
RBE350A94-3700-C-05	190	QC 21 - SA	S184049	193409		16 pcs	0	S18404
		<b>Operation Totals:</b>		1		16	0	
		<b>Part Totals:</b>		1		16	0	
								<b>Part Number: RBE350A94-3700-C-07 R</b>
RBE350A94-3700-C-07	190	QC 21 - SA	S184522	193412		18 pcs	0	S18452
		<b>Operation Totals:</b>		1		18	0	
		<b>Part Totals:</b>		1		18	0	
								<b>Part Number: RBE350A94-3700-C-09 Revis</b>
RBE350A94-3700-C-09	130	QC 2	S263242	207901		50 pcs	0	S26324
		<b>Operation Totals:</b>		1		50	0	
RBE350A94-3700-C-09	190	QC 21 - SA	S188469	193415		4 pcs	0	S18846
		S254139	206522			20 pcs	0	S25413
		<b>Operation Totals:</b>		2		24	0	
		<b>Part Totals:</b>		3		74	0	
								<b>Part Number: RBE350A94-3700-C-1A Revision: A</b>
RBE350A94-3700-C-1A	140	QC 21 - SA	S222797	197534		6 pcs	0	S22279
		<b>Operation Totals:</b>		1		6	0	
		<b>Part Totals:</b>		1		6	0	
		<b>Totals:</b>		8		118	0	

From: Michelle GagnonDonovan <mgagnondonovan@dartaero.com>

Sent: Friday, March 13, 2020 9:22 AM

To: Daniel Paquette <dpaquette@dartaero.com>; David Duval <dduval@dartaero.com>; Holly Zhao <hzhao@dartaero.com>; Jean Francois Sauve <jfsauve@dartaero.com>; Jean-Luc Menard <jmenard@dartaero.com>; Jennifer Renwick <jrenwick@dartaero.com>; John Chuprun <jchuprun@dartaero.com>; Ketan Tailor <ktailor@dartaero.com>; Konrad Sauve <ksauve@dartaero.com>; Linda Lacelle <llacelle@dartaero.com>; Marcel Daviau <mdaviau@dartaero.com>; Marie Lajeunesse <mlajeunesse@dartaero.com>; Patrick Duval <pduval@dartaero.com>; Patrick Lussier <plussier@dartaero.com>; Rachel Maloney <rmaloney@dartaero.com>; Robert Aboud <raboud@dartaero.com>; Ross Black <rblack@dartaero.com>; Steven Drouin <sdrouin@dartaero.com>; Steven Hemmerich <shemmerich@dartaero.com>; Support <support@dartaero.com>

Subject: ECN 20-534

Hello,

Please find a copy of ECN 20-534 attached.

Thank you,

**Michelle Gagnon-Donovan**  
*Document Controller*

**DART AEROSPACE**  
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[www.dartaerospace.com](http://www.dartaerospace.com)

